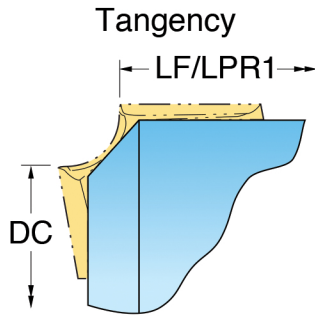


PROGRAM SPECS



DCX Cutting Dia. Max.	Cutter Body	RE Corner Radius	Insert	DC Program Diameter	LF/LPR1 Program Length
0.750	15R1V-0702084R01	0.031"	BEEW120308R-CR	0.684	1.985
		0.062"	BEEW120316R-CR	0.623	1.949
		0.094"	BEEW120325R-CR	0.552	1.909
		0.125"	BEEW120332R-CR	0.495	1.876
		1.0 mm	BEEW120310R-CR	0.670	1.976
		2.0 mm	BEEW120320R-CR	0.589	1.930
		2.5 mm	BEEW120325R-CR	0.552	1.909
		3.0 mm	BEEW120330R-CR	0.512	1.885
1.000	15R1V-1002080R01	0.031"	BEEW120308R-CR	0.934	1.984
		0.062"	BEEW120316R-CR	0.873	1.949
		0.094"	BEEW120325R-CR	0.802	1.909
		0.125"	BEEW120332R-CR	0.745	1.875
		1.0 mm	BEEW120310R-CR	0.920	1.976
		2.0 mm	BEEW120320R-CR	0.839	1.930
		2.5 mm	BEEW120325R-CR	0.802	1.909
		3.0 mm	BEEW120330R-CR	0.762	1.885
1.000	15R1V-10015X7R01	0.031"	BEEW120308R-CR	0.934	1.484
		0.062"	BEEW120316R-CR	0.873	1.449
		0.094"	BEEW120325R-CR	0.802	1.409
		0.125"	BEEW120332R-CR	0.745	1.375
		1.0 mm	BEEW120310R-CR	0.920	1.476
		2.0 mm	BEEW120320R-CR	0.839	1.430
		2.5 mm	BEEW120325R-CR	0.802	1.409
		3.0 mm	BEEW120330R-CR	0.762	1.385
1.000	15R4H-1002080R01	.156"	FEEW250340R-CR	0.697	1.881
		.187"	FEEW250348R-CR	0.644	1.846
		.250"	FEEW250364R-CR	0.500	1.750
		4.0 mm	FEEW250340R-CR	0.697	1.881
		5.0 mm	FEEW250350R-CR	0.611	1.825
		6.0 mm	FEEW250360R-CR	0.530	1.771