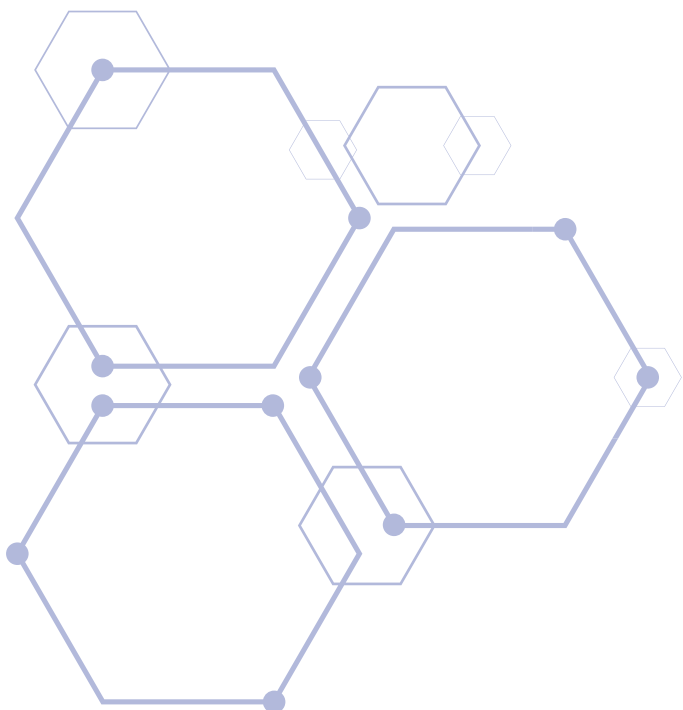


MILLING FOCUS

TEDI OCTO CUT



MECHANICALLY CLAMPED FACE MILLING CUTTERS FOR FINISHING

Designed primarily for high-performance milling operations, Tedi Octo Cut cutters deliver high cutting speeds for cast iron finishing applications, thanks to their PCBN inserts.

The cutter configuration provides high rigidity and easy, precise axial adjustment, ensuring high productivity, excellent surface finish quality, and process reliability.

Product Line	Series	N° of Cutting Edge	Range A_p	Range R_M	Range $\emptyset$	Materials	Axial rake
Tedi Octo Cut	TOCCS/TOCIS	8	< 0,8 mm		$\emptyset 80 - \emptyset 250$	 	Negative
	TOCCW/TOCIW	4					



V_c max 1200 m/min*

Regrindable line

1. APPLICATION



2. DESIGN



3. CARTRIDGE & INSERT TYPE

SCRAPER



- Full top scraper insert
- 8 corners
- Edge Preparation



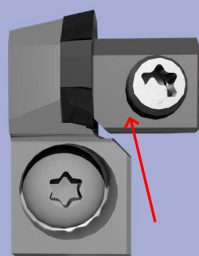
WIPER



- Full top wiper insert
- 4 corners
- Edge Preparation



4. CLAMPING FOR MAXIMUM RIGIDITY



5. PRODUCT LINES



ADJUSTABLE



FIXED SEAT

*Recommended speed under normal operating conditions; the recommended value may vary depending on the specific machining conditions.

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