PCN
Product Change Notice

Member IMC Group Ingersoll Cutting Tools

MILLING CUTTERS

Product Line Affected

HiPosQuad

Cutter Bodies Affected

25J3H

5J1H

HiPOSQUAD™

Phase Out Notice

EFFECTIVE OCTOBER 1st, 2026

This notice is to inform you that HiPosQuad cutter series 25J3H and 5J1H are phased out.

Once the remaining cutter stock is sold, users can either request replacement cutters by submitting a Quote Request (for price & delivery) through their local Ingersoll Sales Representative OR use the following chart to identify a stocked alternative that uses a different insert.

The following contacts can be used to inquire further:

TechnicalSupport@ingersoll-imc.com
1-800-380-0852





25J3H

Discontinued	Alternatives		
HiPos Quad	Gold Quad	MaxSfeed	NuMax Ilock
			
25J3H-2002781R01	25J3P-2002581R01	2EJ3C-2002581R01	2XJ3J-2003081R01
25J3H-20042Z4R01	25J3P-2002581R01	2EJ3C-2002581R01	2XJ3J-2004082R01
25J3H-2006048R01	25J3P-2002581R01	2EJ3C-2002581R01	2XJ3J-2004082R01
25J3H-20060B5R01	25J3P-2002581R01	2EJ3C-2002581R01	2XJ3J-2004082R01
25J3H-20062H1R01	25J3P-2002581R01	2EJ3C-2002581R01	2XJ3J-2004082R01
25J3H-30062H1R01	25J3P-30050D4R10	2EJ1D-30040D4R01	2XJ3J-30050D4R01
25J3H-25040D3R01	25J3P-25040D3R01	2EJ1D-25040D3R01	2XJ3J-25040D3R01
25J3H-30050D4R01	25J3P-30050D4R10	2EJ1D-30040D4R01	2XJ3J-30050D4R01
25J3H-30050D4R11	25J3P-30050D4R10	2EJ1D-30040D4R01	2XJ3J-30050D4R01
25J3H-40047D5R01	25J3P-40050D5R01	2EJ1D-40040D5R01	-

5J1H

Discontinued	Alternatives		
HiPos Quad	Gold Quad	DiPos Tetra	DiPos Quad
			
5J1H-20R01	5J5P-20R01	TJ5Q-20R01	DJ5G-20R01
5J1H-30R01	5J5P-30R01	TJ6Q-30R01, TJ5Q-30R01	DJ6G-30R02, DJ5G-30R01
5J1H-40R01	5J5P-40R01	TJ6Q-40R01, TJ5Q-40R01	DJ6G-40R01, DJ5G-40R01