PCN
Product Change Notice

Member IMC Group Ingersoll Cutting Tools

MILLING CUTTERS

Product Line Affected

HiPos

Cutter Bodies Affected

12J1Q
12S1Q
22J3Q
22J7Q
2J1Q
12_1Q

HiPOS™

Phase Out Notice

EFFECTIVE OCTOBER 1st, 2026

This notice is to inform you that HiPos cutter series 12J1Q, 12S1Q, 22J3Q, 22J7Q and 2J1Q are phased out.

Once the remaining cutter stock is sold, users can either request replacement cutters by submitting a Quote Request (for price & delivery) through their local Ingersoll Sales Representative OR use the following chart to identify a stocked alternative that uses a different insert.

The following contacts can be used to inquire further:

TechnicalSupport@ingersoll-imc.com
1-800-380-0852



12J1Q - 90° END MILLS

Discontinued	Alternatives		
HiPos	HiPos+	HiPos Trio	HiPos Micro
			
12J1Q-0501584R01	-	-	12J1D-04009S4R01
12J1Q-0501284R01	12J1P-0501379R01	1KJ1B-05008S4R01	12J1D-0500979R01
12J1Q-0501284R02	12J1P-0501379R01	1KJ1B-05008S4R01	12J1D-0500979R01
12J1Q-0601584R01	12J1P-0601379R01	1KJ1D-0601279R01	12J1D-0601479R01
12J1Q-0701784R02	12J1X-0702084R01	1KJ1D-0702084R01	12J1D-0701684R02
12J1Q-0702084R01	12J1X-0702084R01	1KJ1D-0702084R01	12J1D-0701684R02
12J1Q-0701184R01	12J1R-0701284R01	1KJ1D-0701184R01	12J1D-0701684R01
12J1Q-0701784R01	12J1R-0702084R01	1KJ1D-0703084R01	12J1D-0701684R01
12J1Q-0702280R01	12J1R-0703084R01	1KJ1D-0703084R01	12J1D-0701684R01
12J1Q-0703084R01	12J1R-0703084R01	1KJ1D-0703084R01	12J1D-0701684R01
12J1Q-0801784R01	12J1P-0801784R01	1KJ1D-0801784R01	12J1D-0801784R01
12J1Q-1001780R01	12J1R-1001780R01	1KJ1D-1001780R01	12J1D-1001780R02
12J1Q-1001784R01	12J1R-1001780R01	1KJ1D-1001784R01	12J1D-1001784R02
12J1Q-1201780R01	12J1R-1202281R01	1KJ1G-1201784R01	-
12J1Q-1201784R01	12J1R-1202281R01	1KJ1G-1201784R01	-
12J1Q-1501781R01	12J1R-1501781R01	1KJ1G-1502281R02	12J1D-15007S4R01
12J1Q-1501784R01	12J1R-1501781R01	1KJ1G-1502281R02	12J1D-15007S4R01
12J1Q-2002281R01	-	1KJ1G-2002281R01	12J1D-20007S6R01

12S1Q - CENTER-CUTTING END MILL

Discontinued	Alternatives
HiPos	HiPos+
	
12S1Q-1001780R01	12S1X-1001780R01

22J3Q - LONG-EDGE ENDMILLS

Discontinued	Alternatives		
HiPos	HiPos+	Gold Max4	MaxSfeed
			
22J3Q-1001780R01	22J3P-1001780R01	2SJ3Y-1001780R01	-
22J7Q-1202281R01	22J3X-1202480R01	2SJ3Y-1201781R01	2EJ3C-1202281R01
22J7Q-1502681R01	22J3X-1502881R01	2SJ3Y-1502281R01	2EJ3C-1502081R01
22J3Q-2002281R01	22J3X-2002781R01		2EJ3C-2002581R01

22J3Q - SHELL MILLS

Discontinued	Alternatives		
HiPos	HiPos+	Gold Quad	Gold Max4
			
22J3Q-20020D1R01	22J3X-20022D1R01	25J3P-20030D1R01	2SJ3F-20027D2R10

2J1Q - FACEMILLS

Discontinued	Alternatives		
HiPos	HiPos+	DiPos Tetra	DiPos Duo
			
2J1Q-15R02	2J1P-15R01	TJ1C-15R01	TJ1D-15R01
2J1Q-15R01	2J1P-15R01	TJ1C-15R01	TJ1D-15R01
2J1Q-20R01	2J1R-20R01	TJ6Q-20R01	TJ6G-20R01
2J6Q02R01	2J1R-20R02	TJ5Q-20R01	TJ5G-20R01
2J1Q-25R01	2J1R-25R01	TJ6Q-25R01	TJ5G-25R01
2J1Q-30R01	2J1R-30R01	TJ6Q-30R01	TJ6G-30R01
2J1Q-30R02	2J1R-30R01	TJ5Q-30R01	TJ5G-30R01
2J1Q-40R01	2J1R-40R01	TJ6Q-40R01	TJ6G-40R01
2J1Q-40R02	2J1R-40R01	TJ5Q-40R01	TJ5G-40R01

12_1Q - CHAMFER MILLS

Discontinued	Alternatives		
HiPos	HiPos Trio	HiPos Quad	HiPos+
			
12M1Q-0201584R01	1KM1B-03006T8R01	15P1E-0201584R01	12M1R-0701780R01
12P1Q-0201584R01	1KP1B-02006T8R01	-	12P1R-0701780R01
12N1Q-0201084R01	1KN1B-02006T8R01	15N1E-0201584R01	12N1R-0701780R01
12N1Q-0301084R01	1KN1B-02006T8R01	15N1E-0201584R01	12N1R-0701780R01
12N1Q-0701784R01	1KN1D-07010S1R01	15N1F-1201584R01	12N1R-0701780R01