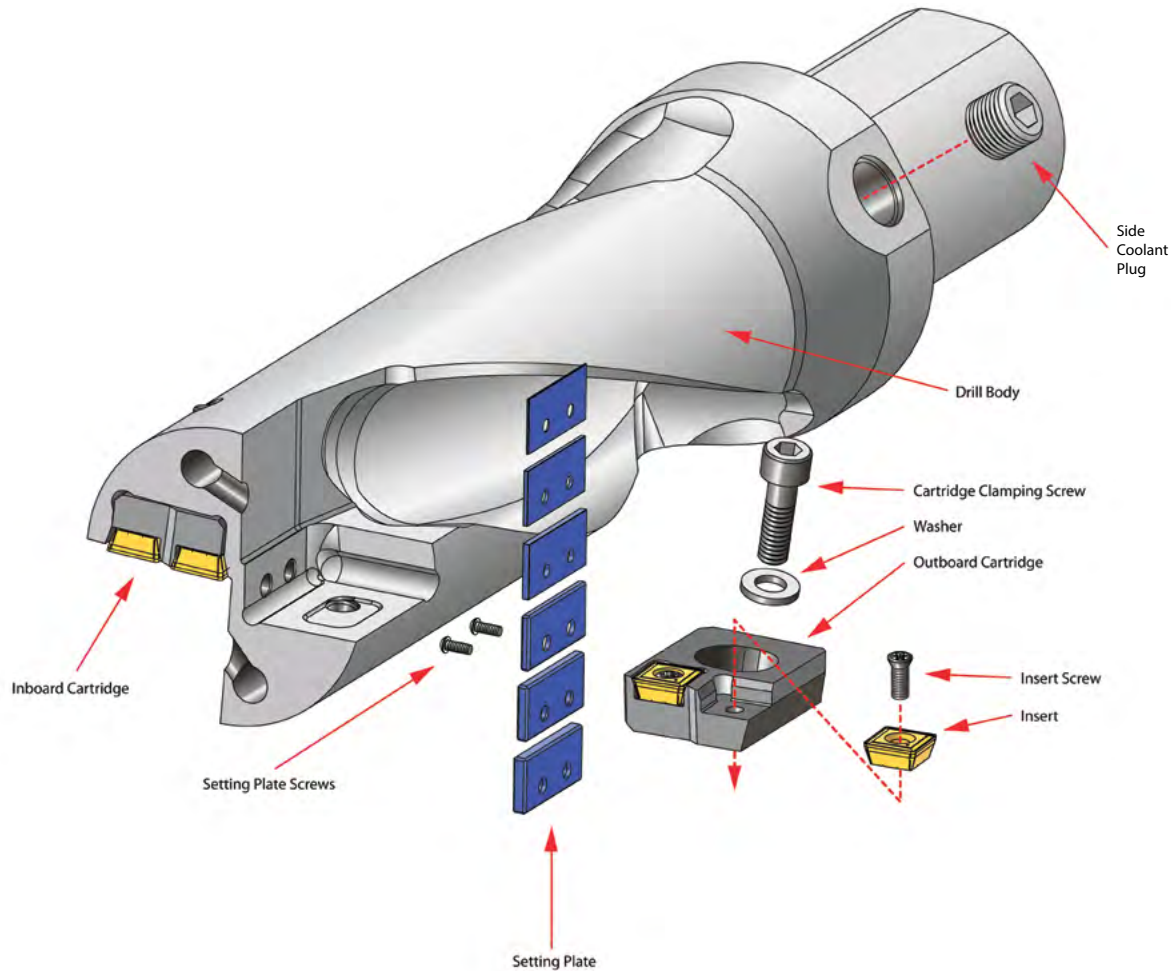


## Series QA Drill Assembly



### SERIES QA PACKAGE

Each drill will be packaged with the following:

- Drill Body - 1 piece
- Inboard Cartridge - 1 piece
- Outboard Cartridge - 1 piece
- Required Setting Plates
- Setting Plate Screws - 2 pieces
- Cartridge Screws - 2 pieces
- Insert Screws - 6 pieces (2 extra)
- Cartridge Washer - 2 pieces
- Wrenches/Drivers - 3 pieces (cartridge, insert, setting plate)
- Side Coolant Plug - 1 piece

**\* Order inserts separately.**