



## New Modular Adapters:

- TQCR 27 R/L

## For Holders:

- TCH R/L
- TCHP R/L
- Modular Cx-TCHN & TCHPN

## Applications:

- Grooving
- Parting
- Recessing



## **GOLD-FLEX™ QUAD GROOVING TOOLS Modular Adapters Expansion**

Ingersoll is pleased to introduce new Gold-Flex modular adapters that are compatible with our existing modular T-Clamp holders.

The new TQCR/L adapters for the existing TCHR/L parallel tool holders, TCHPR/L perpendicular holders and Quick-Change\* TCHN/TCHPN tool holders offer end-users modular flexibility and reduced inventory costs in parting, grooving and turning applications.

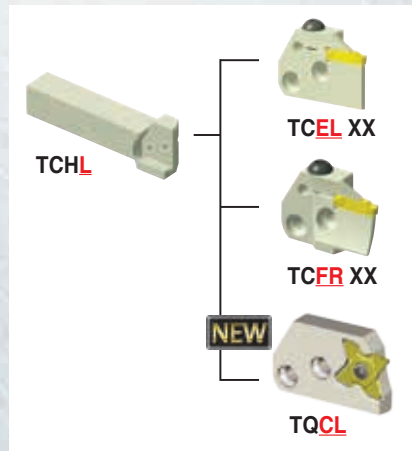
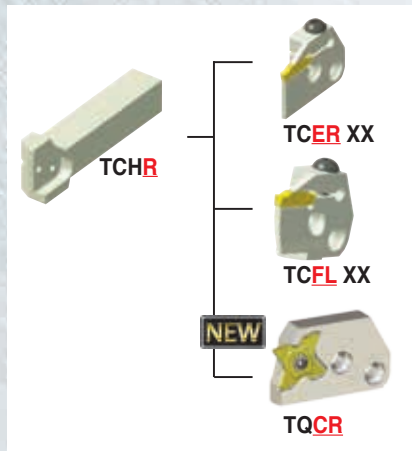
With this expansion the multi-purpose Gold-Flex line now covers a wider range in grooving, parting and recessing applications with exceptional productivity and surface quality.

\* Compatible with Sandvik's Coromant Capto\*\* system

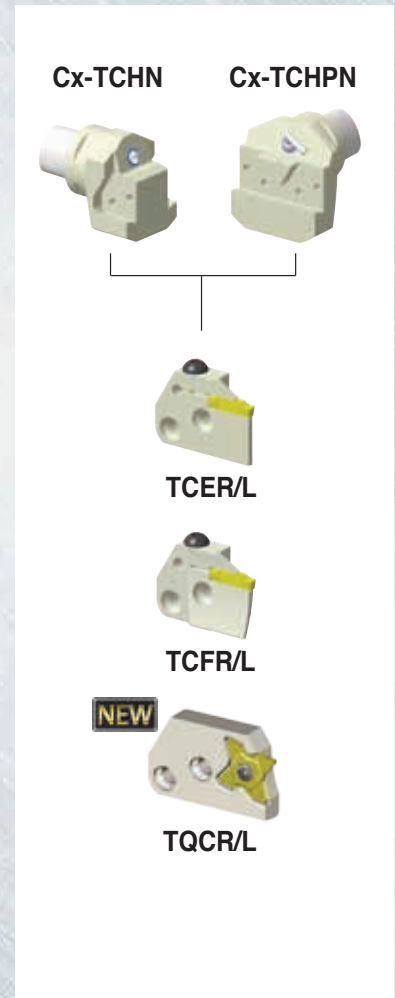
\*\* The trademark Coromant Capto is owned by Sandvik Intellectual Property AB.

**NEW  
PRODUCT  
ANNOUNCEMENT  
•2014•**

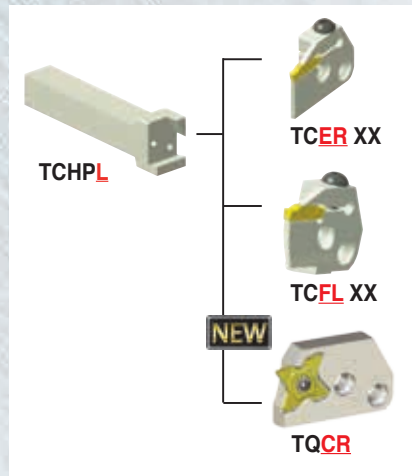
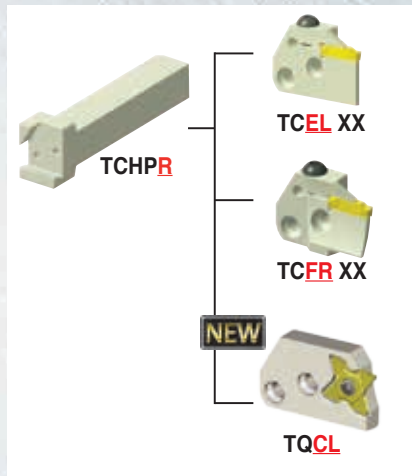
**Adapter and Holder Selection - Parallel type**



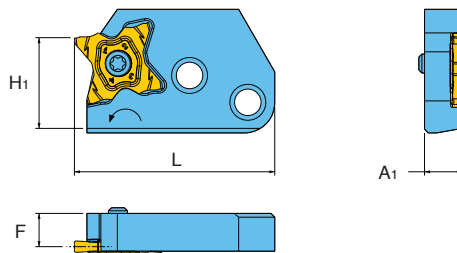
**Quick Change Holder**



**Adapter and Holder Selection - Perpendicular type**



**NEW TQCR/L ADAPTER FOR GROOVING, PARTING AND RECESSING**



Designation	F <sup>(1)</sup> (inch)	L (inch)	W <sub>range</sub> (inch)	H1 (inch)	A1 (inch)	Screw	Torx Wrench	Insert	Holder
TQCR 27	.346	2.09	.020 ≤ W < .209	.945	.394	SM50-125L60	T-2010/5	TQ□ 27...	TCHR/L TCHPR/L C□-TCHN C□-TCHPN
TQCL 27						SM50-125-60			

• Please refer to insert data in the catalog.  
 • <sup>(1)</sup> "F" value is based on TQ□ 27 standard insert