New Modular Adapters:
• TQCR 27 R/L

For Holders:
• TCH R/L
• TCHP R/L
• Modular Cx-TCHN & TCHPN

Applications:
• Grooving
• Parting
• Recessing

GOLD-FLEX™ QUAD GROOVING TOOLS
Modular Adapters Expansion

Ingersoll is pleased to introduce new Gold-Flex modular adapters that are compatible with our existing modular T-Clamp holders.

The new TQCR/L adapters for the existing TCHR/L parallel tool holders, TCHPR/L perpendicular holders and Quick-Change* TCHN/TCHPN tool holders offer end-users modular flexibility and reduced inventory costs in parting, grooving and turning applications.

With this expansion the multi-purpose Gold-Flex line now covers a wider range in grooving, parting and recessing applications with exceptional productivity and surface quality.

* Compatible with Sandvik’s Coromant Capto** system  
** The trademark Coromant Capto is owned by Sandvik Intellectual Property AB.
Adapter and Holder Selection - Parallel type

- **TCHR**
- **TCER XX**
- **TCFL XX**
- **TQCR**
- **TQCL**

Adapter and Holder Selection - Perpendicular type

- **TCHPR**
- **TCER XX**
- **TCFL XX**
- **TQCR**
- **TQCL**

Quick Change Holder

- **Cx-TCHN**
- **Cx-TCHPN**
- **TCER/L**
- **TCFR/L**
- **TQCR/L**

**TQCR/L ADAPTER FOR GROOVING, PARTING AND RECESSING**

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<th>F (inch)</th>
<th>L (inch)</th>
<th>W range (inch)</th>
<th>H1 (inch)</th>
<th>A1 (inch)</th>
<th>Screw</th>
<th>Torx</th>
<th>Wrench</th>
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*Please refer to insert data in the catalog.

(1) "F" value is based on TQCR 27 standard insert.