

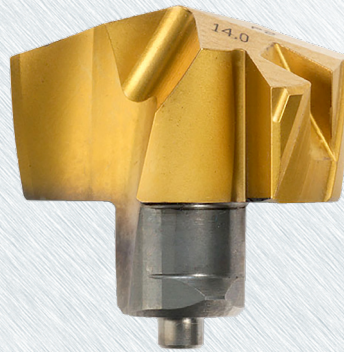


Series Phase Out:

TPA-M2
(Double Margin)

Series Phase In:

TPC
(Self-Centering)



Old TPA-M2 Tip



Improved TPC Tip

TPA-M2 Double Margin Tip Phase Out Notice

Ingersoll introduced GoldTwist TPA-M2 (double margin tip) geometry in 2015 under the premise to ensure excellent surface finish, hole concentricity and straightness for hole-making applications. Our recent SFeedUp campaign introduced TPC self-centering tip geometry to our GoldTwist product line which features a unique self-centering geometry that balances the cutting forces during the cut, also resulting in excellent surface finish, hole cylindricity and straightness.

Following extensive tests, and realizing TPC tips produce equal or better results when compared to TPA-M2 tips, Ingersoll has decided to phase out the TPA-M2 tips effective immediately.

TPA-M2 tips will remain available until stock levels reach 'zero'. The table on the next page shows the TPA-M2 to TPC conversion.



GOLD TWIST™ SELF-CENTERING REPLACEMENT TIPS

TPA-M2 PHASE OUT			↔	TPC PHASE IN		
Item Number	Part Number			Item Number	Part Number	
6133430	TPA0800R01-M2	IN2505	↔	6157269	TPC0800R01	IN2505
6146071	TPA0850R01-M2	IN2505	↔	6193743	TPC0850R01	IN2505
6167099	TPA0873R01-M2	IN2505	↔	6236542	TPC0873R01	IN2505
6146076	TPA0900R01-M2	IN2505	↔	6185656	TPC0900R01	IN2505
6146081	TPA0950R01-M2	IN2505	↔	6193752	TPC0950R01	IN2505
6133431	TPA1000R01-M2	IN2505	↔	6156081	TPC1000R01	IN2505
6167100	TPA1032R01-M2	IN2505	↔	6185635	TPC1032R01	IN2505
6146090	TPA1050R01-M2	IN2505	↔	6178320	TPC1050R01	IN2505
6146095	TPA1100R01-M2	IN2505	↔	6164924	TPC1100R01	IN2505
6167101	TPA1111R01-M2	IN2505	↔	6178324	TPC1111R01	IN2505
6146100	TPA1150R01-M2	IN2505	↔	6178328	TPC1150R01	IN2505
6167102	TPA1191R01-M2	IN2505	↔	6178332	TPC1190R01	IN2505
6137323	TPA1200R01-M2	IN2505	↔	6164925	TPC1200R01	IN2505
6146109	TPA1250R01-M2	IN2505	↔	6178337	TPC1250R01	IN2505
6146111	TPA1270R01-M2	IN2505	↔	6178339	TPC1270R01	IN2505
6146113	TPA1290R01-M2	IN2505	↔	6178341	TPC1290R01	IN2505
6133432	TPA1300R01-M2	IN2505	↔	6156083	TPC1300R01	IN2505
6146118	TPA1350R01-M2	IN2505	↔	6156084	TPC1350R01	IN2505
6146123	TPA1400R01-M2	IN2505	↔	6156085	TPC1400R01	IN2505
6167103	TPA1429R01-M2	IN2505	↔	6185637	TPC1429R01	IN2505
6146128	TPA1450R01-M2	IN2505	↔	6178353	TPC1450R01	IN2505
6143652	TPA1500R01-M2	IN2505	↔	6164926	TPC1500R01	IN2505
6146137	TPA1550R01-M2	IN2505	↔	6178428	TPC1550R01	IN2505
6166257	TPA1588R01-M2	IN2505	↔	6185639	TPC1588R01	IN2505
6133433	TPA1600R01-M2	IN2505	↔	6164927	TPC1600R01	IN2505
6146146	TPA1650R01-M2	IN2505	↔	6178436	TPC1650R01	IN2505
6146151	TPA1700R01-M2	IN2505	↔	6164928	TPC1700R01	IN2505
6126143	TPA1750R01-M2	IN2505	↔	6178445	TPC1750R01	IN2505
6146161	TPA1800R01-M2	IN2505	↔	6164929	TPC1800R01	IN2505
6146166	TPA1850R01-M2	IN2505	↔	6178454	TPC1850R01	IN2505
6133434	TPA1900R01-M2	IN2505	↔	6164930	TPC1900R01	IN2505
6166131	TPA1905R01-M2	IN2505	↔	6185643	TPC1905R01	IN2505
6166132	TPA1926R01-M2	IN2505	↔	6185644	TPC1926R01	IN2505
6146173	TPA1930R01-M2	IN2505	↔	6175264	TPC1930R01	IN2505
6141580	TPA1950R01-M2	IN2505	↔	6178462	TPC1950R01	IN2505