

### HOLEMAKING

#### Product Series Affected

All standard drill bodies compatible with GoldTwist tips

- » TD Replaceable Tip Drill
- » TC Tap Drill/Chamfer Tip Drill
- » WinTwist TD\_X7 (M12 TopOn)
- » WinTwist TD\_T (ChipSurfer)

See page 2 for details »

## **GOLDTWIST™**

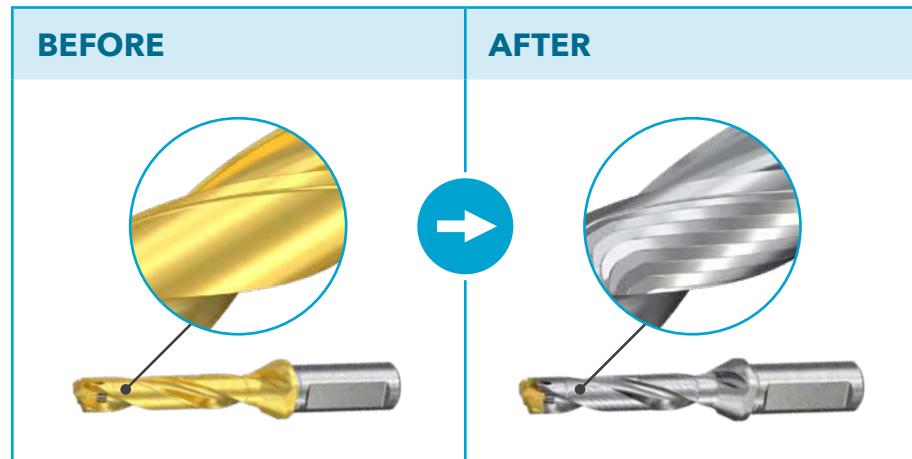
### Body Appearance Change

To improve manufacturing efficiency and reduce lead time, Ingersoll will be updating the geometry of the OD along with removing the TiN (gold) coating from all standard **GoldTwist** related bodies. Gullets of the body will maintain the smooth, ground surface ensuring consistent chip evacuation.

This is a running change. Item numbers and descriptions will remain the same. Revised products will become available once current inventory is depleted.

#### UPDATES

- OD over flutes updated to reflect process improvements.
- Body color change to uncoated finish.



**SEE PAGE 2 FOR PRODUCT SERIES UPDATES**

See it in action! »



## Performance

This update will not compromise performance, as we have seen the same process applied to **TwistSFeed** drill bodies when introduced under the SFeedUp campaign (2020).



**TWISTSPEED™**



**GOLDTWIST™**

## Applicable Series

This update applies to all standard drill bodies compatible with **GoldTwist** tips.

### 1 Standard Drill Bodies - TD Replaceable Tip Drill Series

- Diameter range: .157-1.019" (4.0-25.9 mm)
- Drilling depth: 1.5xD, 3xD, 5xD, 8xD, 12xD
- Cylindrical and Universal flat shanks



### 2 Pre-Thread Drill Bodies - TC Tap Drill/Chamfer Replaceable Tip Drill Series



### 3 Modular Drill Bodies

- WinTwist TD\_X7 (M12 TopOn) series
- WinTwist TD\_T (ChipSurfer) series



TopOn



ChipSurfer