

HOLEMAKING

Product Series Affected

All standard drill bodies
compatible with
GoldTwist tips

- » TD Replaceable
Tip Drill
- » TC Tap Drill/Chamfer
Tip Drill
- » WinTwist TD_X7
(M12 TopOn)
- » WinTwist TD_T
(ChipSurfer)

See page 2 for details »

GOLDTWIST™

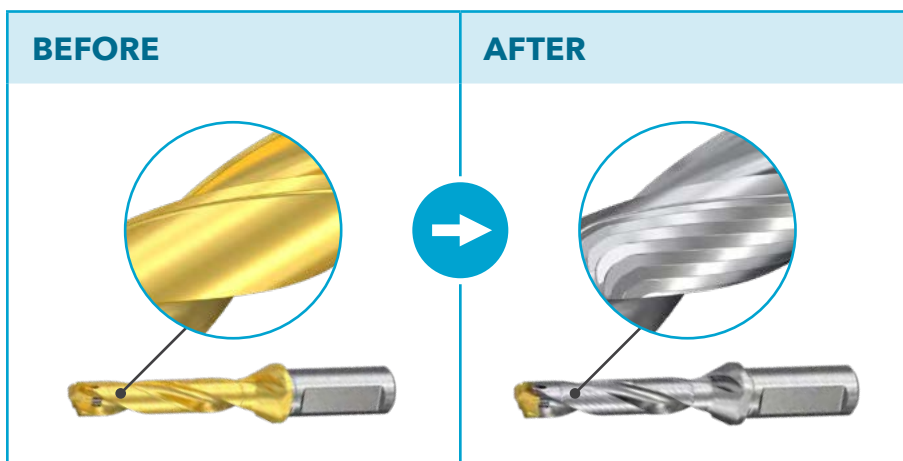
Body Appearance Change

To improve manufacturing efficiency and reduce lead time, Ingersoll will be updating the geometry of the OD along with removing the TiN (gold) coating from all standard **GoldTwist** related bodies. Gullets of the body will maintain the smooth, ground surface ensuring consistent chip evacuation.

This is a running change. Item numbers and descriptions will remain the same. Revised products will become available once current inventory is depleted.

UPDATES

- OD over flutes updated to reflect process improvements.
- Body color change to uncoated finish.



SEE PAGE 2 FOR PRODUCT SERIES UPDATES

See it in
action! »



Performance

This update will **not compromise performance**, as we have seen the same process applied to **TwistSFeed** drill bodies when introduced under the SFeedUp campaign (2020).



TWISTSFEED™



GOLDTWIST™

Applicable Series

This update applies to all standard drill bodies compatible with **GoldTwist tips**.

1 Standard Drill Bodies - TD Replaceable Tip Drill Series

- Diameter range: .157-1.019" (4.0-25.9 mm)
- Drilling depth: 1.5xD, 3xD, 5xD, 8xD, 12xD
- Cylindrical and Universal flat shanks



2 Pre-Thread Drill Bodies - TC Tap Drill/Chamfer Replaceable Tip Drill Series



3 Modular Drill Bodies

- WinTwist TD_X7 (M12 TopOn) series
- WinTwist TD_T (ChipSurfer) series



TopOn



ChipSurfer