

MILLING INSERTS

Product Line Affected

HiPosQuad

Cutter Bodies Affected

Series 15J1E End Mills
Series 5J1E FaceMills

HI•POSQUAD™

Phase Out Notice

EFFECTIVE FEBRUARY 1st, 2026

This notice is to inform you that HiPosQuad cutter series 15J1E & 5J1E are phased out. Inserts will be phased out in time.

Once the remaining cutter stock is sold, users can either request replacement cutters by submitting a Quote Request (for price & delivery) through their local Ingersoll Sales Representative OR use the following chart to identify a stocked alternative that uses a different insert.

The following contacts can be used to inquire further:

TechnicalSupport@ingersoll-imc.com

1-800-380-0852



Discontinued	Alternatives		
HiPosQuad	HiPosTrio	MaxSFeed	DiPosQuad
			
			
15J1E-0601584R01	1KJ1D-0601279R01		1DJ1E-0600779R01
15J1E-0701784R01	1KJ1D-0701784R01	1EJ5B-0701284R01	1DJ1E-0701084R01
15J1E-0703084R01	1KJ1D-0703084R01	1EJ5B-0703280R01	1DJ1E-0701084R01
15J1E-1001780R01	1KJ1D-1001780R01	1EJ5B-1001780R01	1DJ1R-1001780R01
15J1E-1003580R01	1KJ1D-1003780R01	1EJ5B-1003280R01	1DJ1R-1001251R01
15J1E-1201780R01	1KJ1D-1201780R01	1EJ5B-1201781R02	1DJ1R-1202281R01
15J1E-1203580R01	1KJ1G-1204281R01	1EJ5B-1203281R01	1DJ1R-1201559R01
5J1E-15R01	KJ5D-15R01	EJ6B-01R01	DJ5E-15R01
5J1E-20R01	KJ5D-20R01	EJ5B-02R02	DJ6R-20R01
5J1E-25R01	KJ5G-25R01	EJ6B-02R02	DJ6R-25R01
5J1E-25R02	KJ5G-25R01	EJ5B-02R03	DJ5R-25R01
5J1E-30R01	KJ5G-30R01	EJ6B-03R01	DJ6R-30R01
5J1E-30R02	KJ6D-30R01	EJ5B-03R02	DJ5R-30R01
5J1E-40R01	KJ5G-40R02	EJ5C-04R01	DJ5R-40R01
5J1E-40R02	KJ6G-40R02	EJ6C-04R01	DJ6R-40R01