**Diameters:**
4.00” - 10.00”

**Widths:**
.625”, .750”, 1.000”

**Mounting:**
Axial and Radial Drive

**Corner Radii:**
.031, .062, .093, .125”

**Grades:**
IN05S
IN2530
IN4005
IN4015
IN4030

---

**Features & Benefits**

- New upsharp and polished inserts combined with IN05S grade maximizes tool life and productivity in aluminum applications
- Neutral hand inserts provide 2 right hand and 2 left hand cutting edges fitting all pockets
- Optimized insert grade selection
- Precise width adjustment with tailor-made specials

**Tangential Technology Perfectly Applied**
## SERIES 3EJ6

### HEAVY DUTY AXIAL DRIVE SLOTTERT

<table>
<thead>
<tr>
<th>Part Number</th>
<th>DC Cutting Dia.</th>
<th>CW Cutting Width</th>
<th>CDX Cutting Depth Max.</th>
<th>ZEFP Effective Teeth</th>
<th>ZNP Insert Count</th>
<th>DHUB Hub Dia.</th>
<th>THUB Hub Thickness</th>
<th>DCON Bore Dia.</th>
<th>KWW Keyway</th>
<th>Insert Series</th>
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### SERIES 3EJ6

**HEAVY DUTY RADIAL DRIVE SLOTTER**

![Slotter Diagram](image)

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<th>DC Cutting Dia.</th>
<th>CW Cutting Width</th>
<th>CDX Cutting Depth Max.</th>
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## INSERTS & HARDWARE

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<th>INSL Insert Length</th>
<th>W1 Insert Width</th>
<th>Thickness (To Cutting Edge)</th>
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### INSERTS & HARDWARE

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## OPERATING GUIDELINES

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\[ \Delta \text{WOC} = \text{WOC}_{\text{MAX}} - \text{WOC}_{\text{MIN}} \]

## PRE-ENGINEERED TAILOR MADE SPECIALS

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<th>Material</th>
<th>DGM315</th>
<th>DGM325</th>
<th>DGM426</th>
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\[ \Delta \text{WOC} = .125^* \]

\[ \Delta \text{WOC} = .200^* \]

\[ \Delta \text{WOC} = .200^* \]