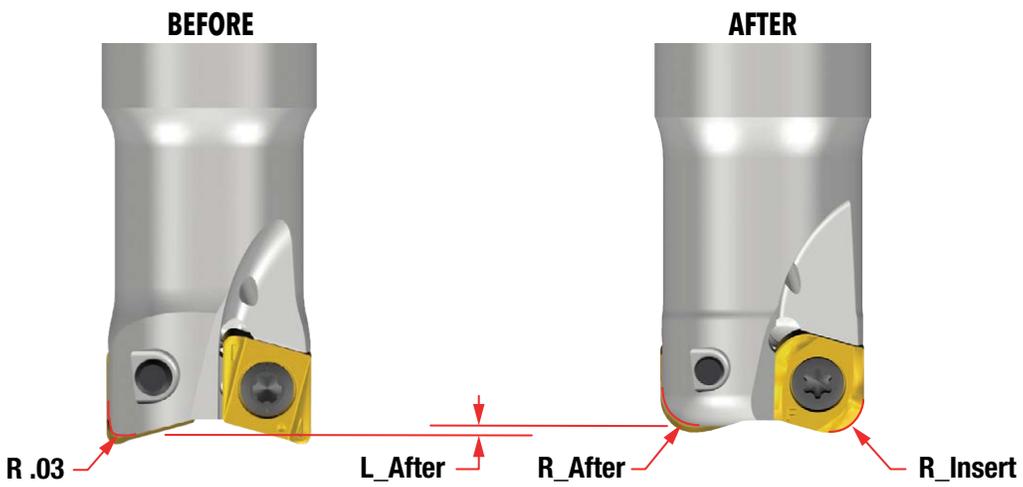


DIPOSDUO™ CUTTER BODY MODIFICATION FOR UNHU HI-FEED INSERTS

When using an UNHU_HF Hi-Feed inserts, check to ensure the cutter body does not protrude beyond the trailing edge of the insert. If it does, the housing corner can be modified on a lathe or grinder by removing material from the face and enlarging the corner radius (illustrated below).



Insert Size	R_Insert	L_After	R_After
UNHU090432R-HF	0.062	0.020	0.105
UNHU110640R-HF	0.078	0.030	0.135
UNHU140750R-HF	0.120	0.040	0.175