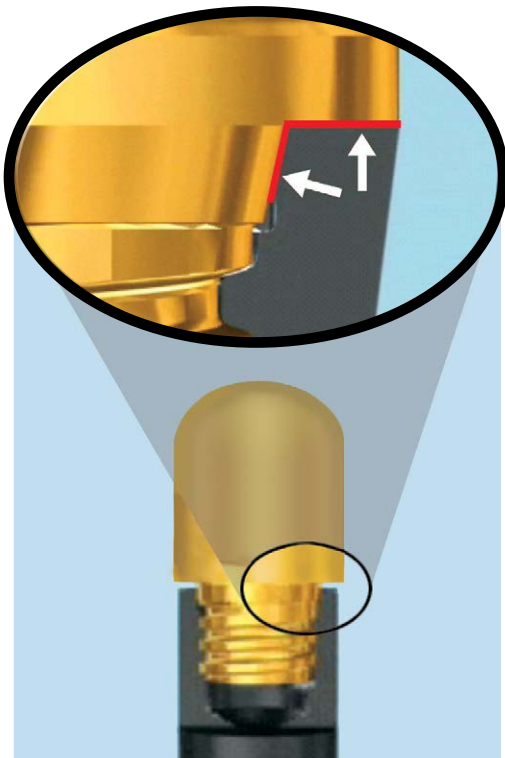


TECHNICAL INFORMATION



» When assembling, be sure carbide tip is seated firmly on shank with no gap

» No lubricant on adaption

» Tightening Torque:

T05=60in/lbs

T06=90in/lbs

T08=130in/lbs

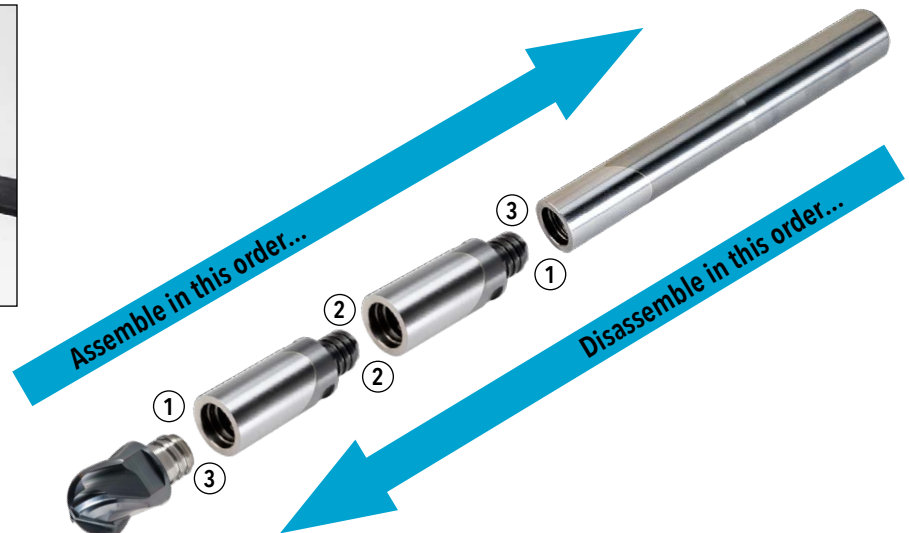
T10=250in/lbs

T12=250in/lbs

T15=350in/lbs

T21=970in/lbs

INDEXING WITH EXTENSIONS



When indexing tips on a shank/extension assembly, 2 methods are recommended to avoid over-torquing the extension connections:

- Disassemble and reassemble as shown
- Support extension connections with a wrench