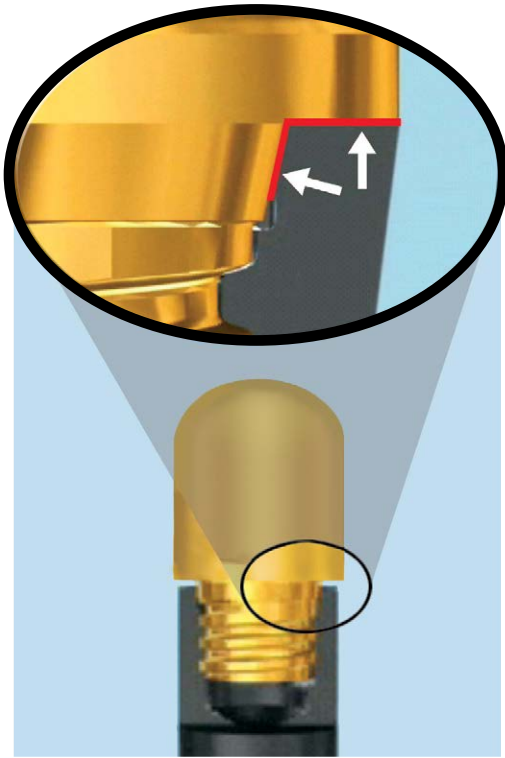
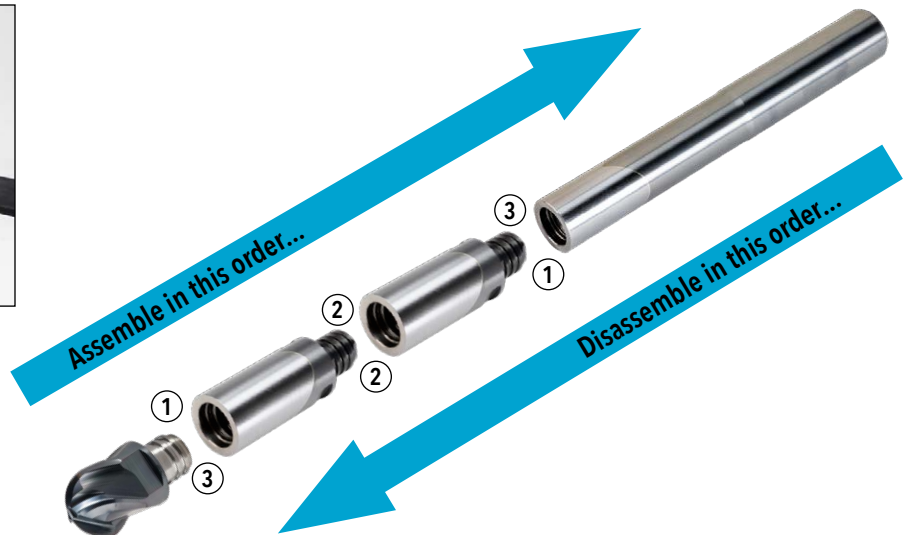


TECHNICAL INFORMATION



- » When assembling, be sure carbide tip is seated firmly on shank with no gap
- » No lubricant on adaption
- » Tightening Torque:
 - T05=60in/lbs
 - T06=90in/lbs
 - T08=130in/lbs
 - T10=250in/lbs
 - T12=250in/lbs
 - T15=350in/lbs
 - T21=970in/lbs

INDEXING WITH EXTENSIONS



When indexing tips on a shank/extension assembly, 2 methods are recommended to avoid over-torquing the extension connections:

- Disassemble and reassemble as shown
- Support extension connections with a wrench