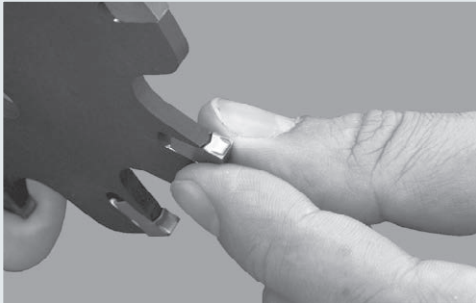


Technical Information

INSERT LOADING PROCEDURE



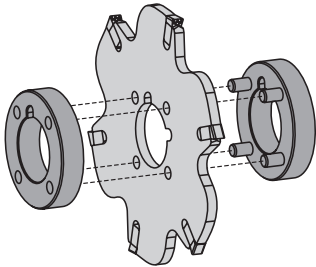
1. Be sure insert pockets are free of dirt prior to assembly.
2. Manually place insert into seat and tap into position using a plastic hammer.

INSERT REMOVAL PROCEDURE



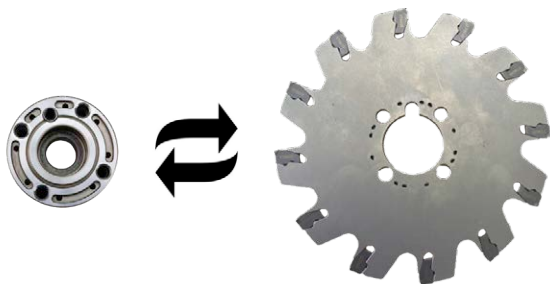
1. To remove inserts from the cutter body, first, place insert extractor into space behind the insert.
2. Turn the extractor 90° until the insert is dislodged from the pocket.
3. One extractor is provided with each cutter.

CUTTER MOUNTING



When using drive flange-style cutter bodies, the use of a drive flange set is highly recommended to provide more bearing surface for the drive key. Without the drive flange set, the drive flange key or arbor may be damaged when the cutter is run at high speeds.

COOLANT THROUGH!



The Coolant Thru Feature can only be utilized when the splitter is mounted on Series FBD radial drive adapter.